

FIGURE 1
BASE BALLOON

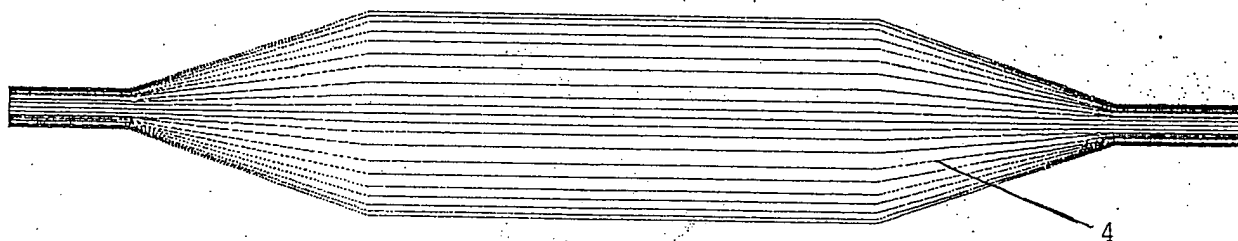


FIGURE 2
LONGITUDINAL FIBERS PLACED

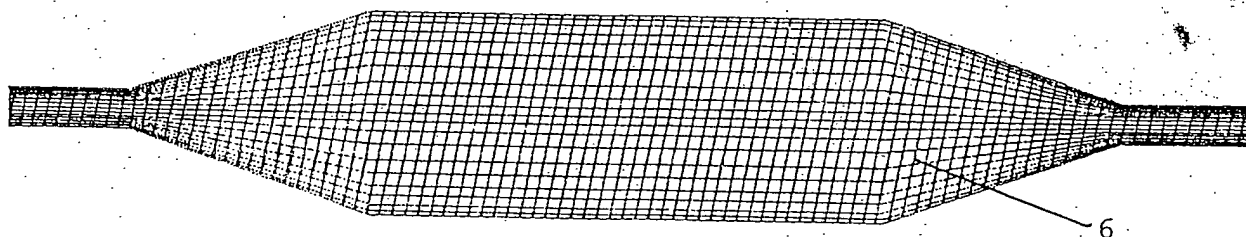


FIGURE 3
HOOP FIBERS WOUND IN PLACE

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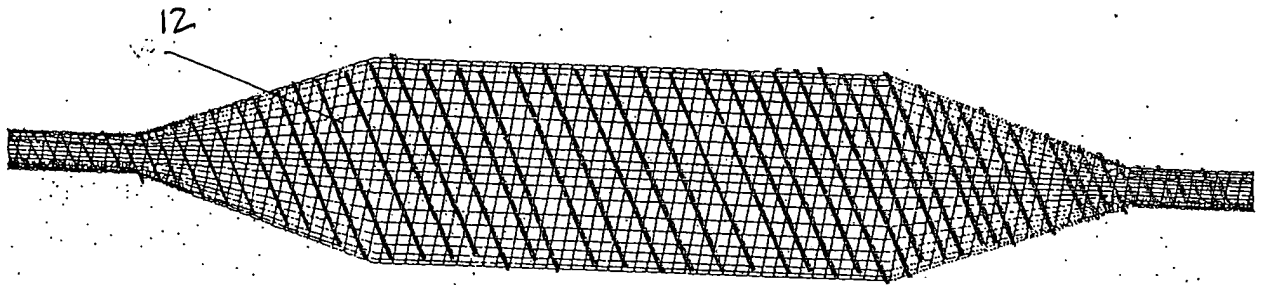


Figure 4

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